DART AEROSPACE LTD	Work Order: 40273
Description: Bushing	Part Number: PR67430012
, ,	
Inspection Dwg: -227 Rev: R	Page 1 of 1
00 10	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	Audited by:	Prototype Approval:	N	
Date: 08/07/05	Date: 08/07/05	Date:		7

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	



SHOP COPY RETURN TO ENGINEERING 8 UNCONTROLLED COPY SUBJECT TO AMENDMENT R. 13.4 PT - R. 13 4 Pt WITHOUT NOTICE WORK ORDER NO. 40273 D D -NO.7 (.201) DIA HOLF 🔼 --KO.7 (,201) DIA HOLE∕3 2.20 2.70 C C R. 25 2 PL -217 CONTOURED DETENT CLIP JUN MATE: 6061-16, 00-A-20078 SURERCEDED BY R.25 2/PL D3440 - 5 -221 DETENT CLIP FOR STATE STA HUL В В -- . 25 - C-C63 0.063 CHAMPOR. (27405) -223 SQUARE CAP -227 BUSHING *** ***

MAIL: .563 OD X .094 WAIL, 6061-16

WY-1-100/6

SCALE 2.000 MATL: .125 THK, 5061-T6

WW-T-700/6

SCALE 2.000 Α Α \$ C.0 -219 ANGLED MALE EYE PREMIER AVIATION, INC. MATL: 6061-T6, 00-A-200/8 SCALE 2.000 JLM D OSUV8 B67-43001 TORIGINAL 6 4

W/O:		WORK ORDER CHAN	GES	ES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	i								
			ļ						
Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:			
			QA:	N/C Close	d:	_ Date: _			

NCR:	NCR: WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification		A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		ayê. ▼						
								,

Date: User: Friday, 04/07/2008 10:23:33 AM

Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40273

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





mx 08-07-09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



N/O:		WORK ORDER C	HANGES				······································
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•					

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Ammanal	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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Date: User:	Friday, 04/07/2008 10:23:33 AM Melanie Fauteux	Process Sheet	ASF	P		
Customer Job Number	: CU-DAR001 Dart Helicopters Services : 40273	Drawing Name	: BUSHING			
Estimate Num P.O. Number This Issue Prsht Rev.		Part Number Drawing Number Project Number	: PB6743001227 : B6743001 P.18 : N/A			
First Issue Previous Run	: // Type : SMALL /MED FAB	Drawing Revision Material	: B1 :			
Written By	100 5	Due Date	: 11/07/2008	Qty:	20 Um:	Each
Checked & Ap	· · · · · · · · · · · · · · · · · · ·	C verified by:DD				
Additional Pro	 	C verified by.DD				
Job Number:						
Seq. #:	Machine Or Operation:	Description :		<u>-</u>		·
1.0	M6061T6R0625	6061-T6 Round Bar .625"				
		:	(70)			
С	comment: Qty.: 0.1050 f(s)/Unit Total: 2.1000	0 f(s)				
	6061T6 round bar .625" BATCH: <u>M\O7513</u> mW=	08/07/05				
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	90)			
C	comment: 1-TURN AS PER FOLIO FA568 & DWG B	67-43001				
	FOLIO REV: DWG REV: B\					
-	2-DEBURR AS REQUIRED MW	as/e7/o5				
3.0	QC2	INSPECT PARTS AS THEY COME			 }	
С	omment: INSPECT PARTS AS THEY COME OFF M.	ACHINÉ ,				
4.0	QC8	SECOND CHECK				
	omment: SECOND CHECK	े ०६/	A107	420	<u> </u>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1				
C	omment: PACKAGING RESOURCE #1		•			
	Identify and Stock Location: 1		MF C	V- 07	-09	

DARTAEROSPACE LTD	Work Order: 40273
Description: Bushing	Part Number: \$2/743001227
<u> </u>	
Inspection Dwg: Rev: (%)	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

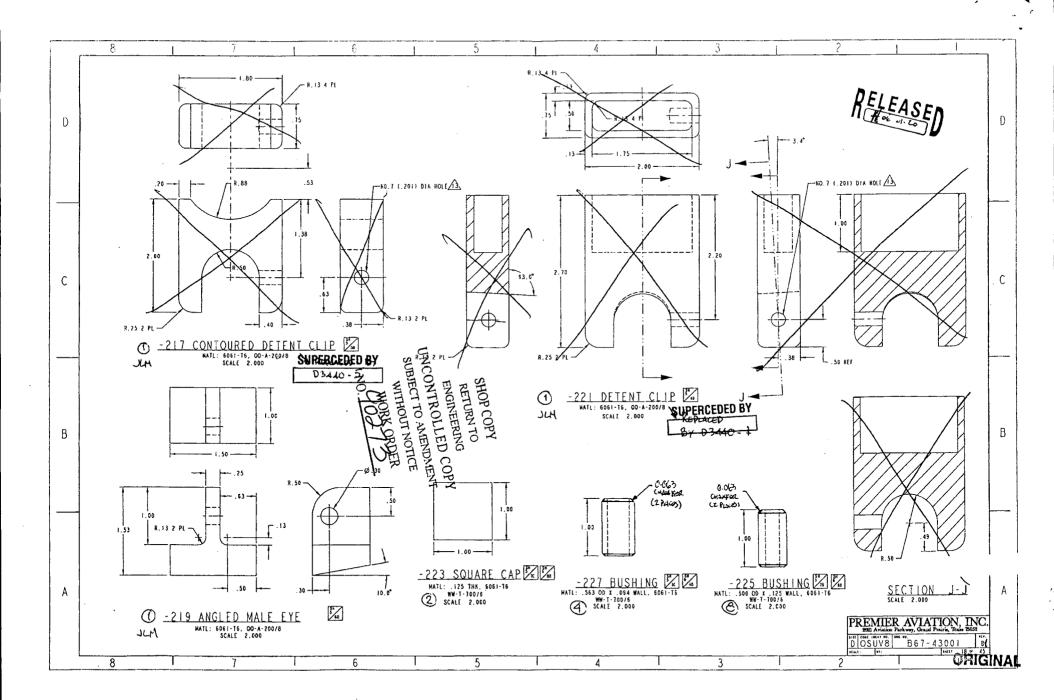
X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Date: 08/07/08 Date: 08/07/08 Date:	Measured by: T.F.	Audited by:	RO 1	Prototype Approval:	Na
00/0/20	Date: 08/07/08	Date:	08/07/08	Date:	T/IN

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	





Dail Ae	rospace Liu						
W/O:		WORK ORDE	R CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #: Fault Category:	NCR: Ye	s No DQ	A:	Date:	
			QA	: N/C Close	d:	Date: _	
NCR:		WORK ORDER NON-C	ONFORMANCE (NO	CR)	•		

NCR:	•	WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC	Corrective Action Section B			Varification	Annaval	Annaval
DATE	DATE STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
		21						

Date: User:

Friday, 7/4/2008 12:48:20 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40273

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O: WORK ORDER CHANGES						7.00	
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						:	·
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A :	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		V	ORK ORE	DER NON-CONFORMANC	E (NCR)			
DATE STEF		Description of NC		Corrective Action Section B				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
						••		

with Same Jub# folm 44 made Dart Aerospace Ltd. Kim Johnston **Process Sheet** : BUSHING **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 40273 **Estimate Number** : 13453 Part Number : PB6743001227 P.O. Number : B6743001 P.18 : 7/4/2008 This Issue S.O. No. : **Drawing Number** : N/A : NC Prsht Rev. Project Number First Issue : 7/4/2008 Type : SMALL /MED FAB **Drawing Revision** : B1 Previous Run **Material** : 7/11/2008 Qty: **Due Date** 20 Um: Each Written By Checked & Approved By Comment : Est Rev:A 08-06-26 EC verified by:DD new issue **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: 1465 1.0 M6061T6R0625 6061-T6 Round Bar .625" Comment: Qty.: Total: 2.1000 f(s) 0.1050 f(s)/Unit 6061T6 round bar .625" BATCH: M\D7. HARDINGE 2.0 Comment: 1-TURN AS PER FOLIO FA568 & DWG B67-43001 FOLIO REV: DWG REV: B) 2-DEBURR AS REQUIRED QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE ゴチ SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock X24 Location: